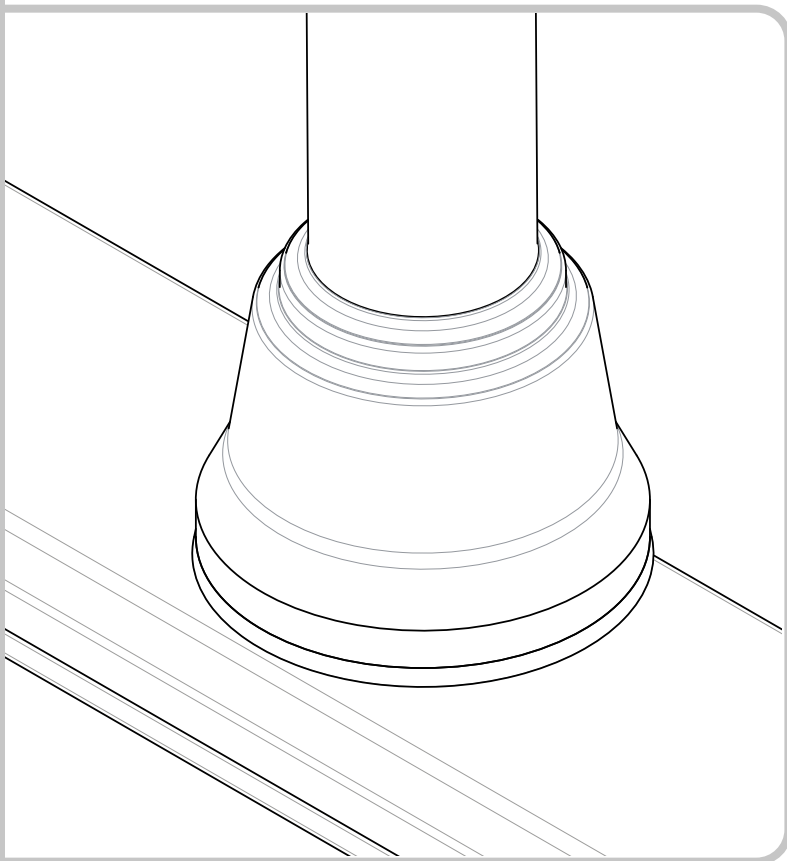


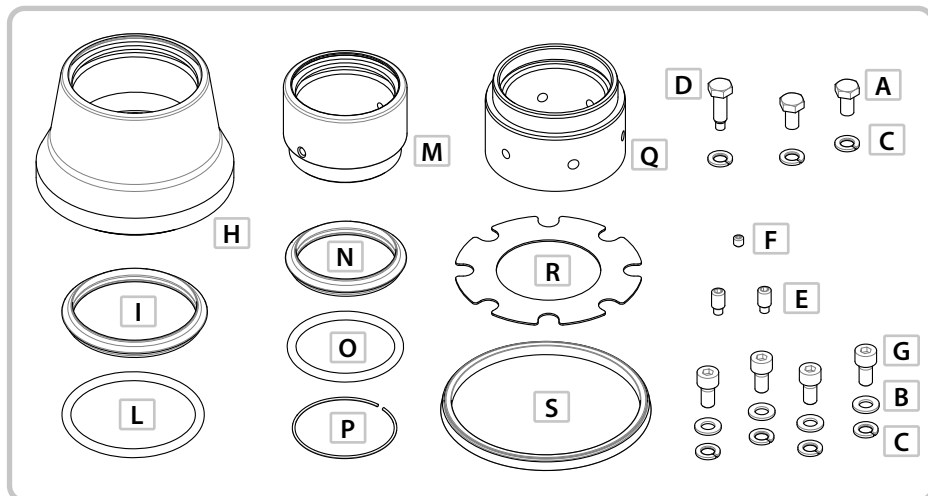


ilinox



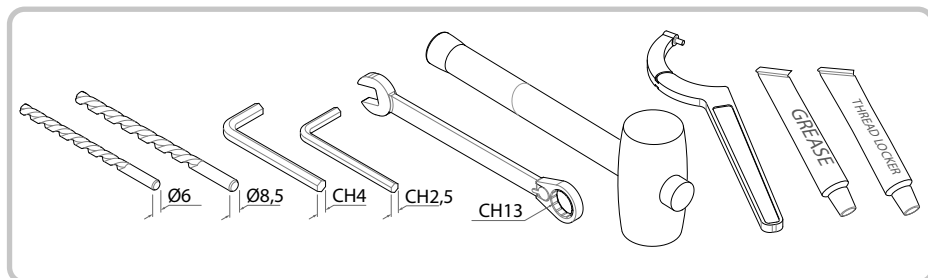
GCSB *ISTRUZIONI DI MONTAGGIO* *ASSEMBLY INSTRUCTIONS*

REV.00 - 15/03/2024



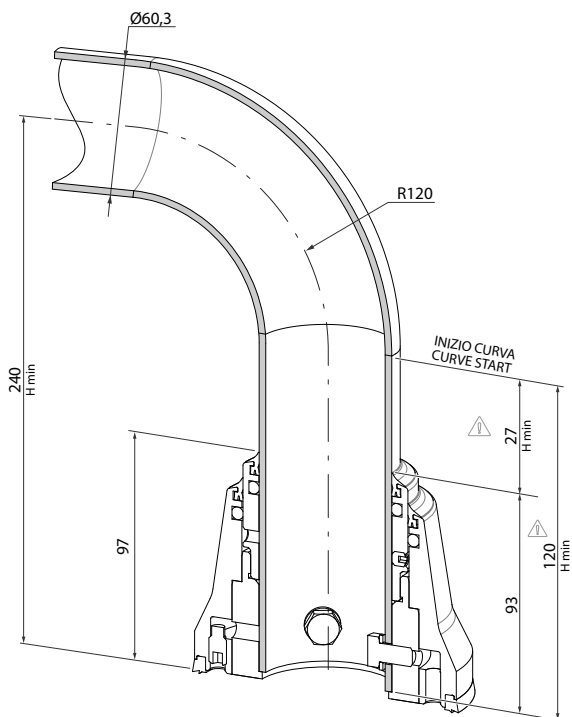
KIT DI MONTAGGIO
ASSEMBLY KIT

Q.TÀ QUANTITY	CODICE ILINOX ILINOX CODE	NORMATIVA RULES
2	VTE0815I - (A)	VITE TESTA ESAGONALE M8x15
4	RP0817I - (B)	RONDELLA PIANA VITE M8
7	RS0814I - (C)	RONDELLA SPACCATA x M8 D=14 INOX UNI 1751
1	VSP0814 - (D)	VITE SPECIALE M8x14 CON STELO
2	VSTEIP0816I - (E)	VITE S/TESTA ESAG.INC.M8x16 INOX DIN.915
1	VSTEIP0606I - (F)	VITE S/TESTA ES. INC. PIANA M6x6 DIN.913
4	VTCEI0816I - (G)	VITE TESTA CIL. ESAG. INC. M8x16
1	OR178 - (L)	
1	OR6237 - (O)	

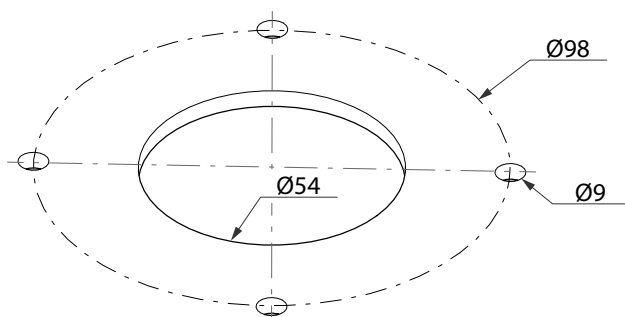


STRUMENTI
TOOLS

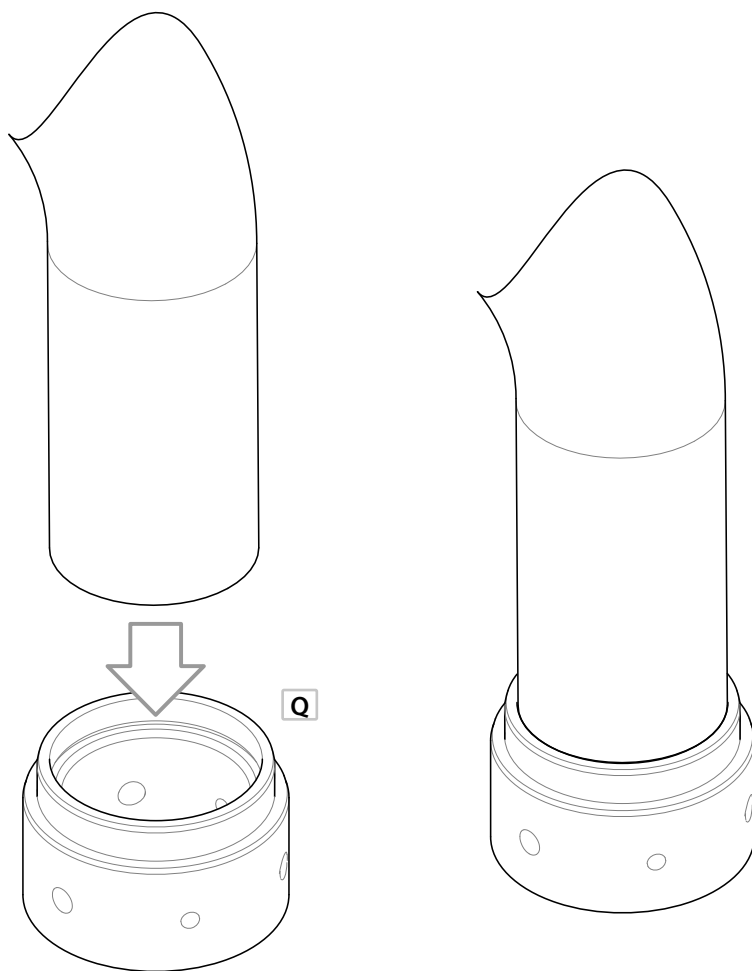
TAGLIO DEL TUBO
TUBE CUTTING

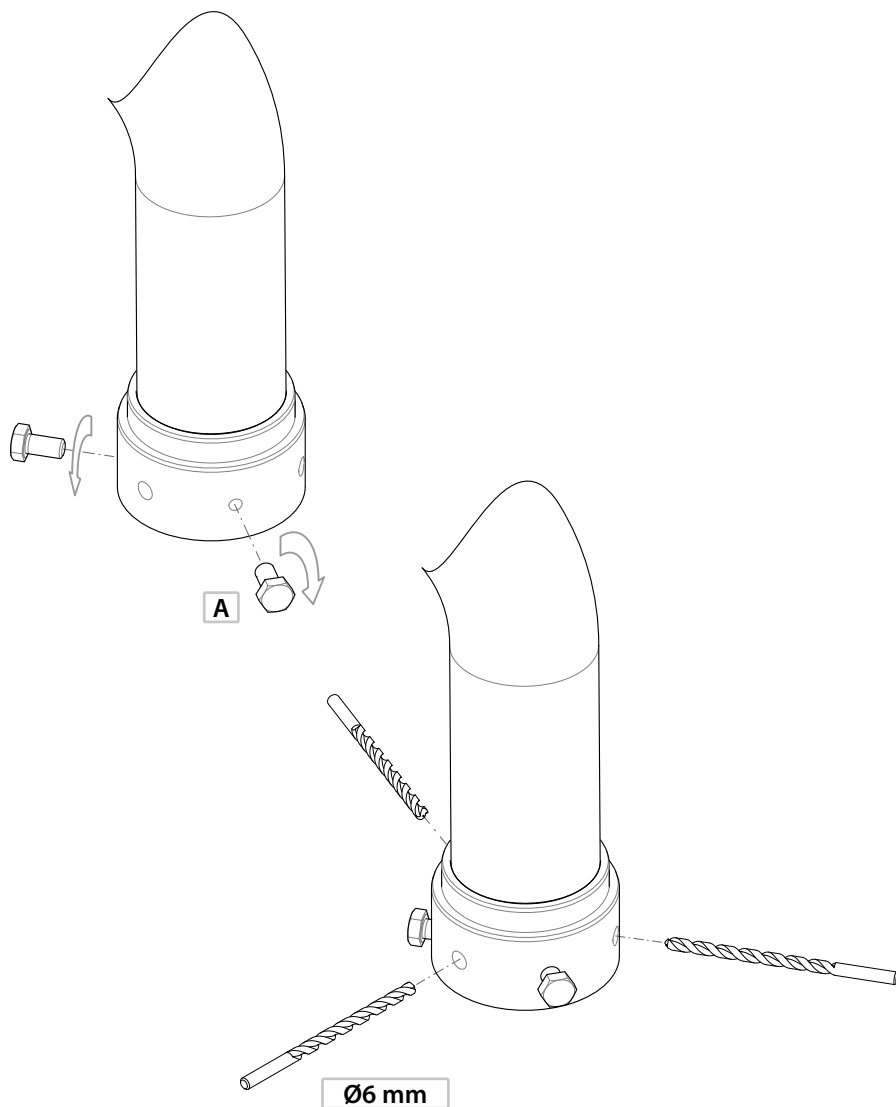


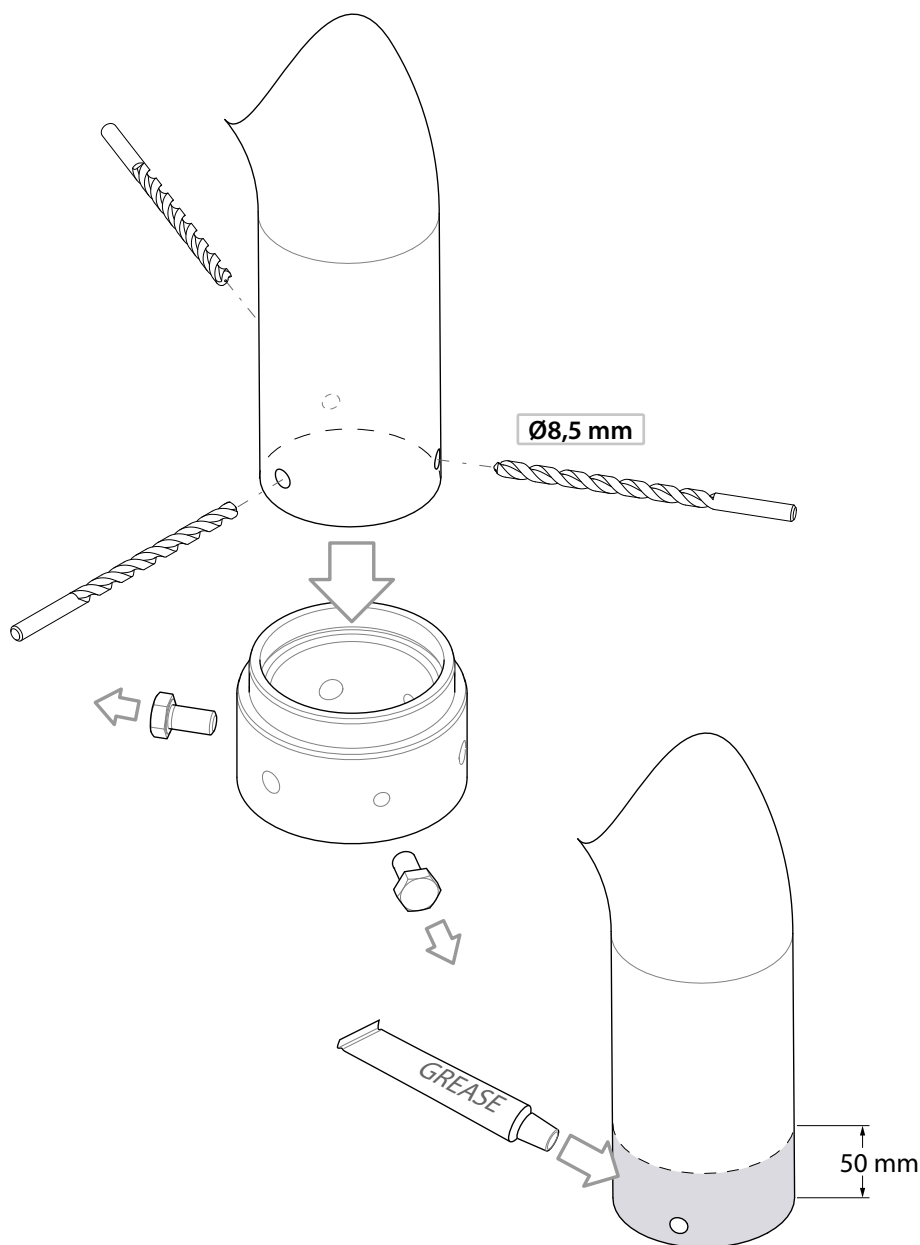
DIMA DI FORATURA
DRILLING FORM

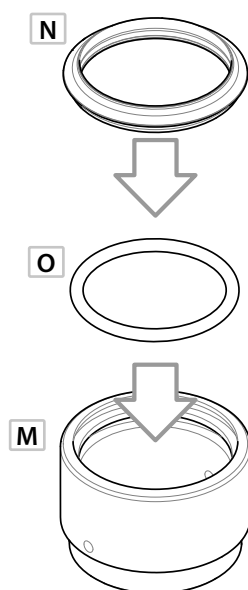
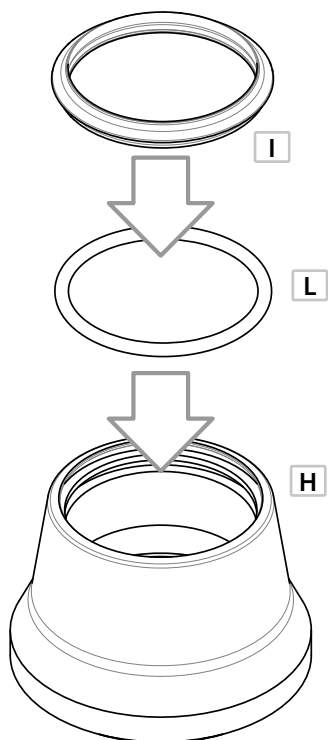


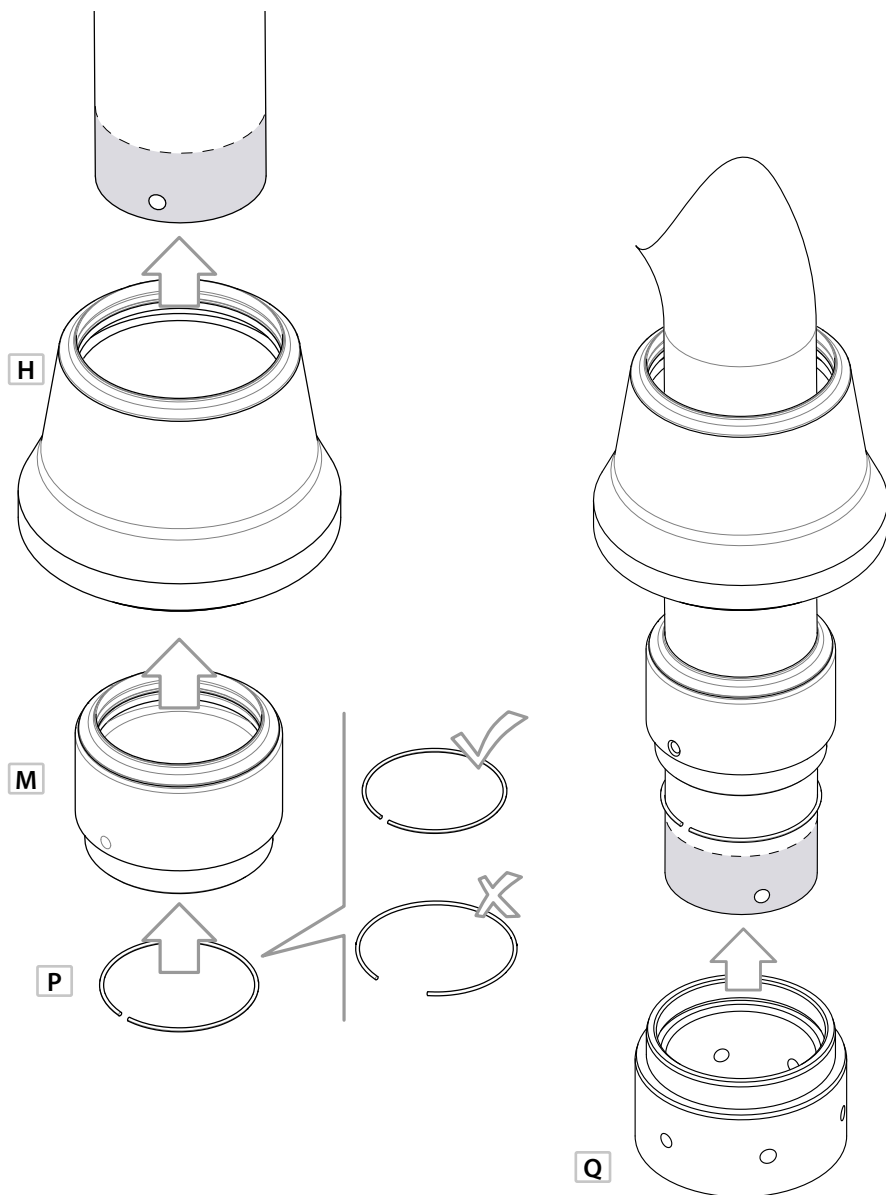
MONTAGGIO
ASSEMBLY

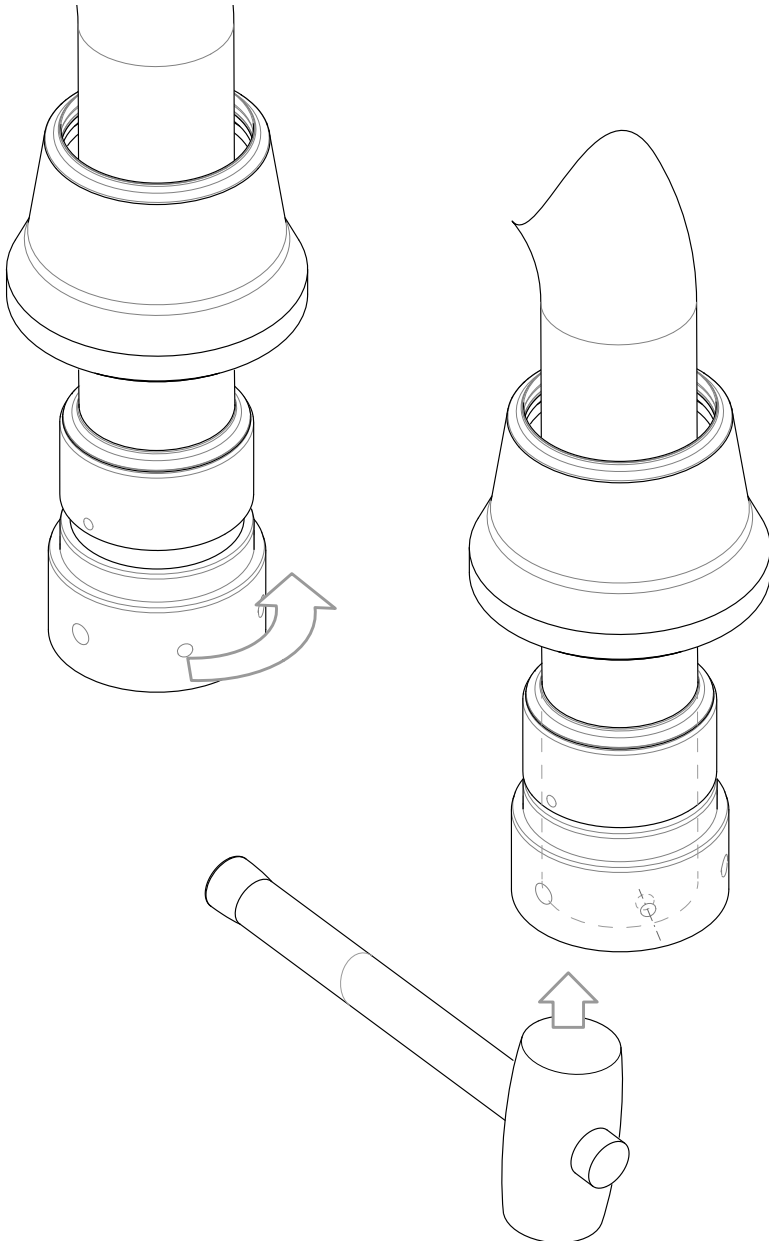


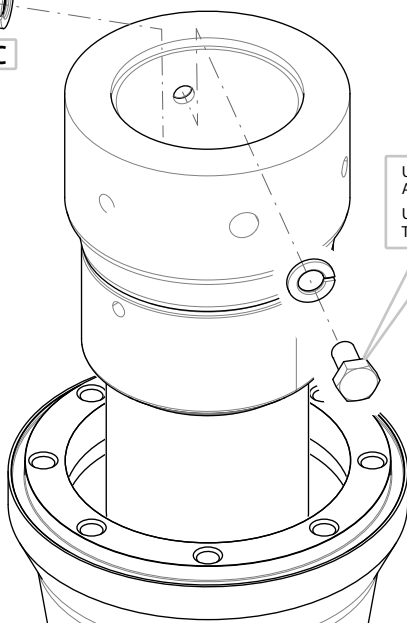
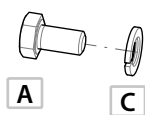
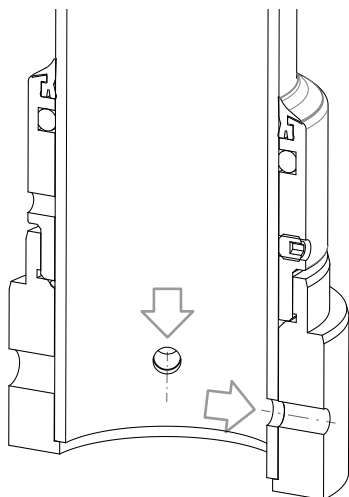






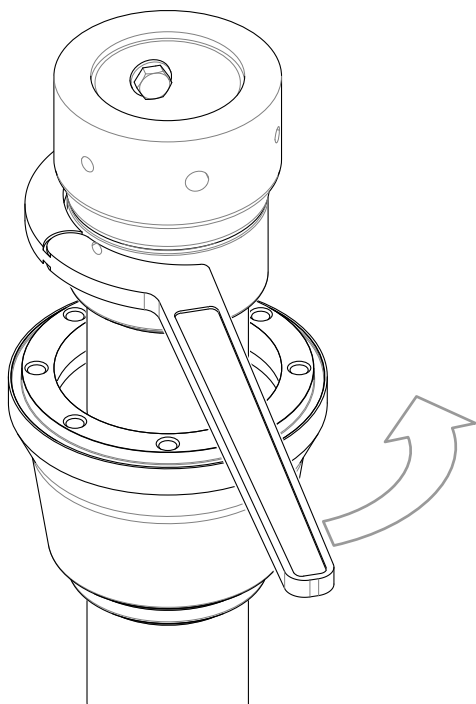




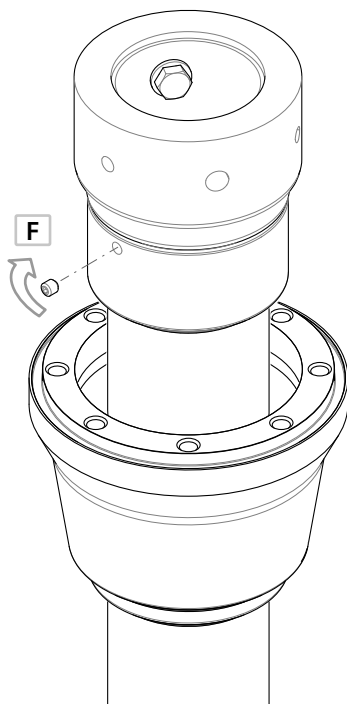


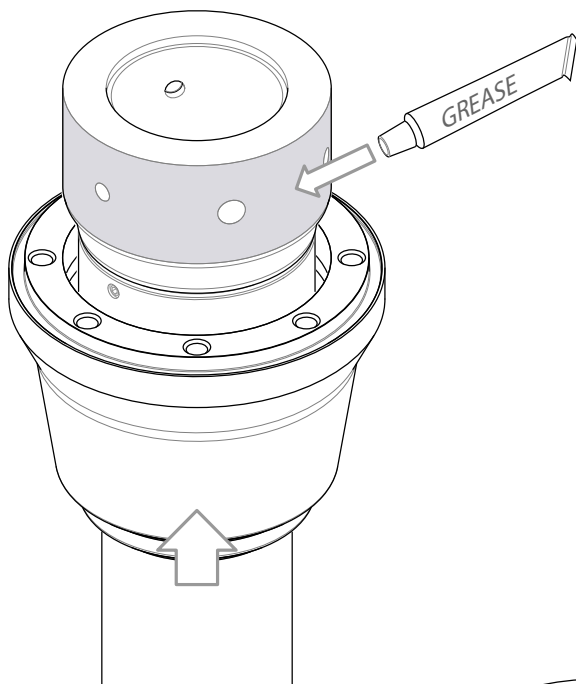
COPPIA DI SERRAGGIO
TIGHTENING TORQUE
16 Nm

UTILIZZARE UN FRENAFILETTI
A MEDIA TENUTA
USE A MEDIUM STRENGHT
THREAD LOCKER




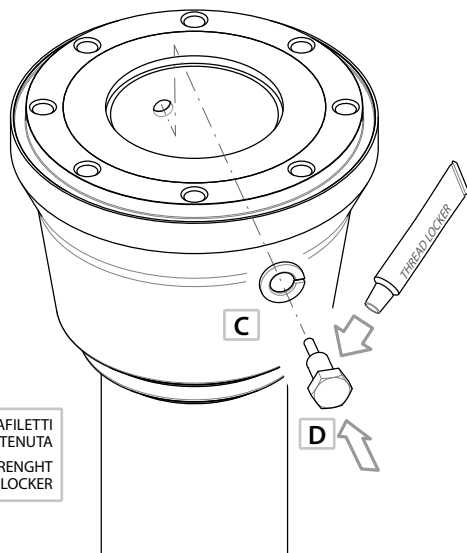
⚠
COPPIA DI SERRAGGIO
TIGHTENING TORQUE
8 Nm





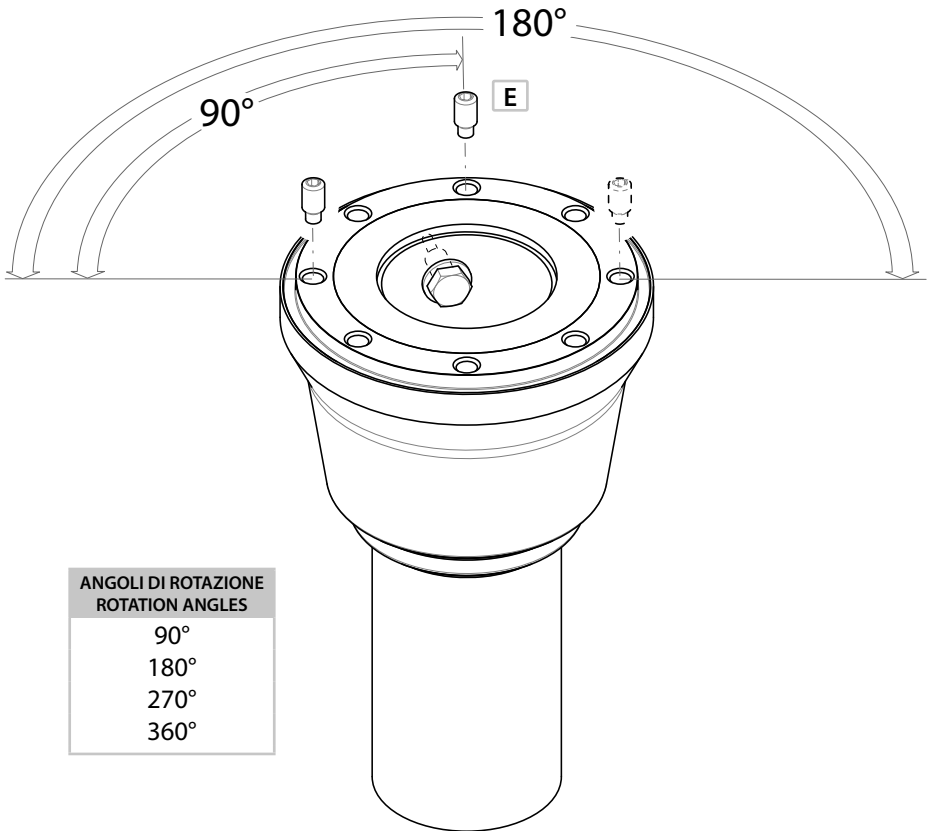

COPPIA DI SERRAGGIO
TIGHTENING TORQUE
16 Nm


UTILIZZARE UN FRENAFILETTI
A MEDIA TENUTA
USE A MEDIUM STRENGTH
THREAD LOCKER



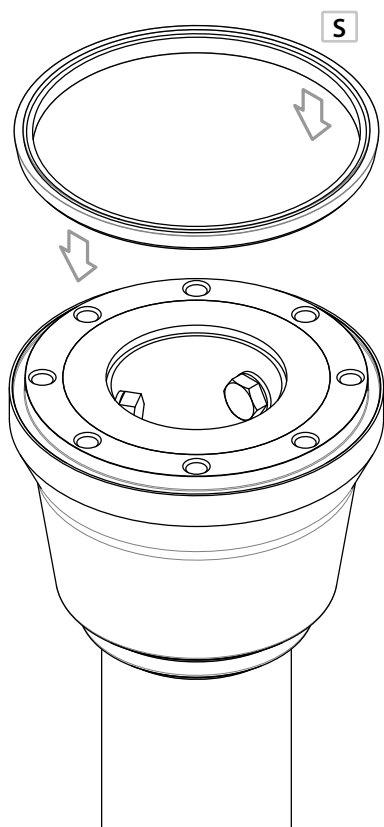
REGOLAZIONE ROTAZIONE
ROTATION ADJUSTMENT

! COPPIA DI SERRAGGIO
TIGHTENING TORQUE
16 Nm



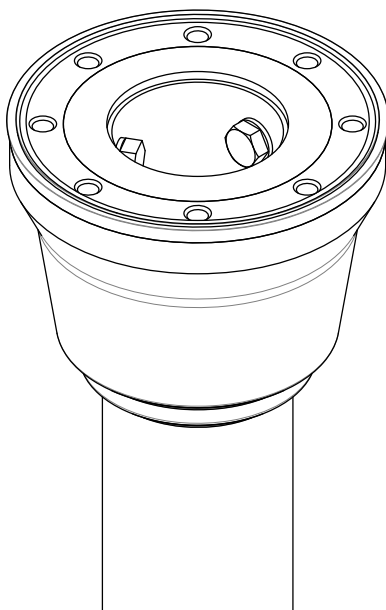
ANGOLI DI ROTAZIONE
ROTATION ANGLES

90°
180°
270°
360°



NB: INSERIRE LA GUARNIZIONE
FACENDOLA INCASTRARE
PERFETTAMENTE NELLA SUA
SEDE

MAKE SURE THAT THE GASKET
IS PERFECTLY FITTED IN
ITS SEAT



MONTAGGIO FINALE
FINAL ASSEMBLY

