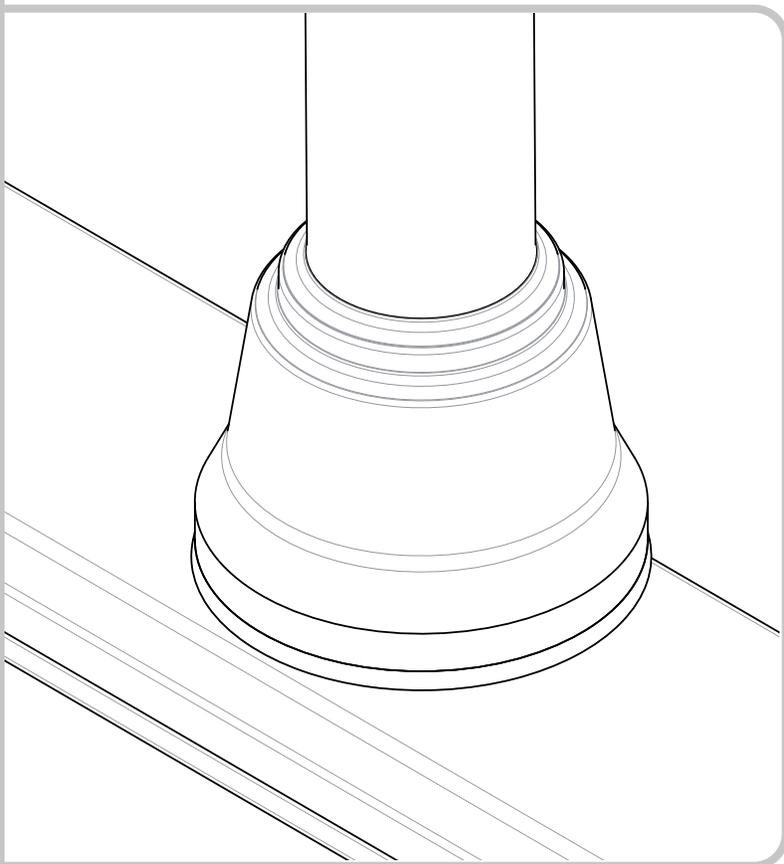


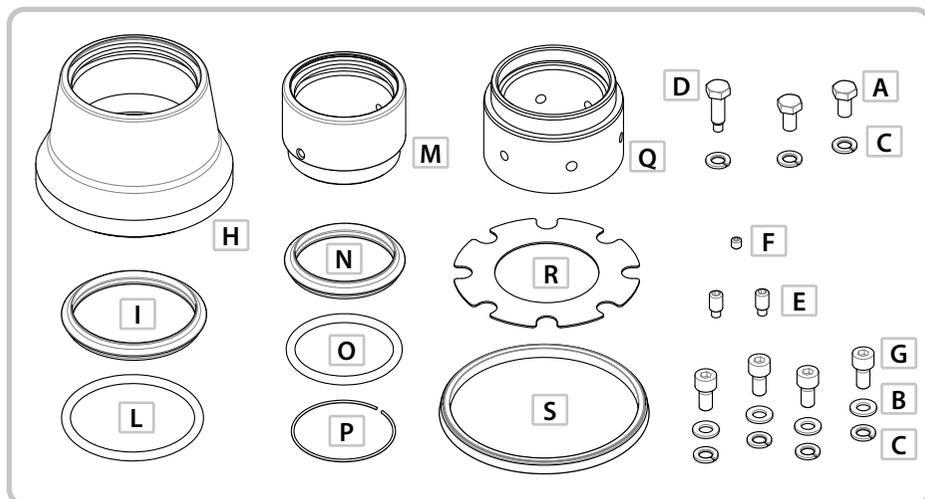


# ilinox



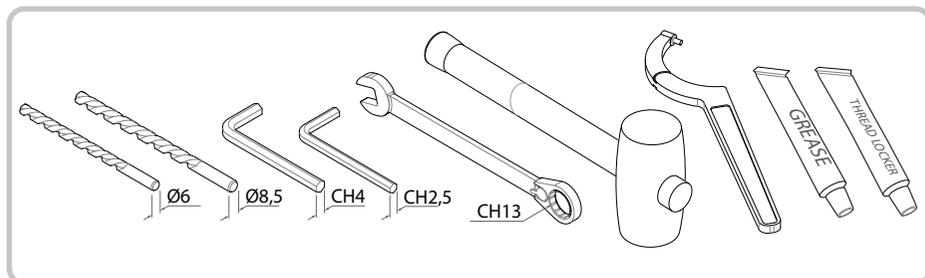
## **GCSB** *ISTRUZIONI DI MONTAGGIO* *ASSEMBLY INSTRUCTIONS*

REV.00 - 15/03/2024



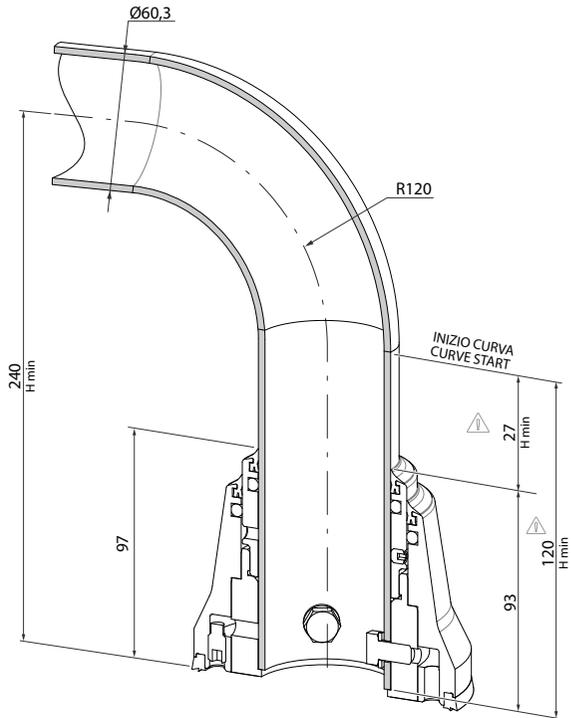
**KIT DI MONTAGGIO**  
**ASSEMBLY KIT**

| Q.TÀ<br>QUANTITY | CODICE ILINOX<br>ILINOX CODE | NORMATIVA<br>RULES                        |
|------------------|------------------------------|---|
| 2                | VTE0815I - (A)               | VITE TESTA ESAGONALE M8x15                |
| 4                | RP0817I - (B)                | RONDELLA PIANA VITE M8                    |
| 7                | RS0814I - (C)                | RONDELLA SPACCATA x M8 D=14 INOX UNI 1751 |
| 1                | VSP0814 - (D)                | VITE SPECIALE M8x14 CON STELO             |
| 2                | VSTEIP0816I - (E)            | VITE S/TESTA ESAG.INC.M8x16 INOX DIN.915  |
| 1                | VSTEIP0606I - (F)            | VITE S/TESTA ES. INC. PIANA M6x6 DIN.913  |
| 4                | VTCEI0816I - (G)             | VITE TESTA CIL. ESAG. INC. M8x16          |
| 1                | OR178 - (L)                  |   |
| 1                | OR6237 - (O)                 |   |

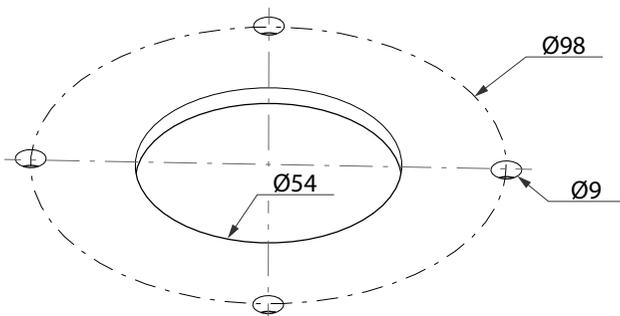


**STRUMENTI**  
**TOOLS**

**TAGLIO DEL TUBO**  
**TUBE CUTTING**

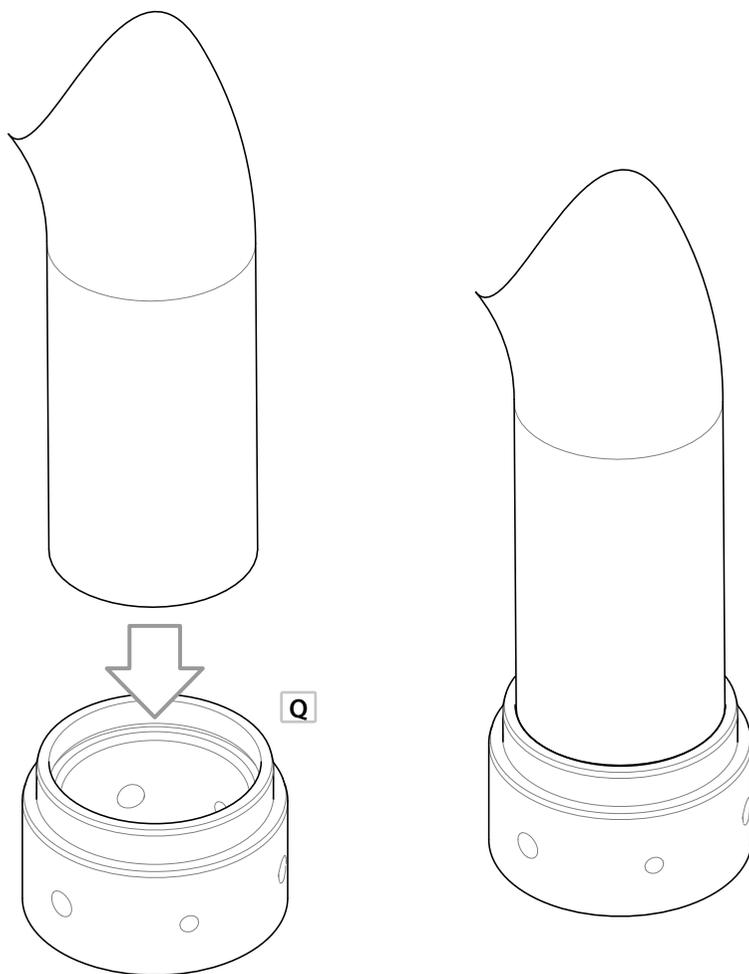


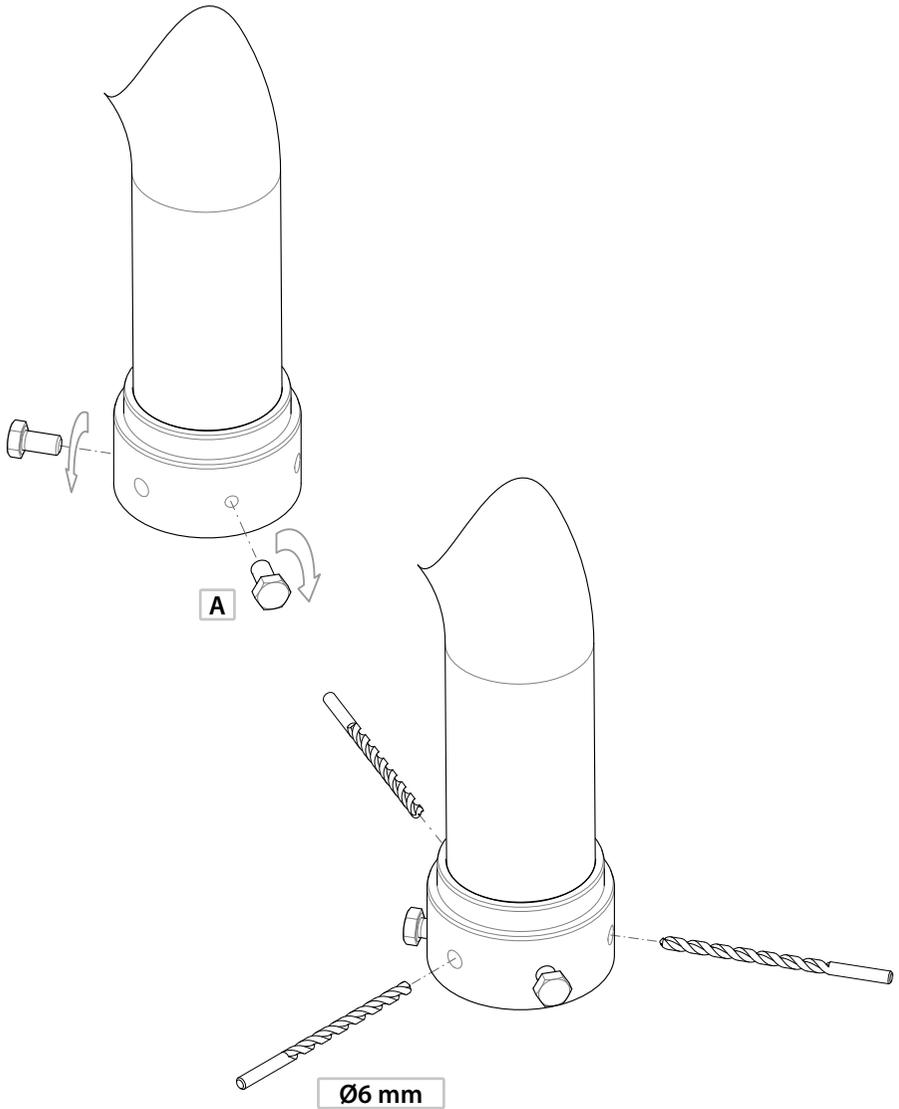
**DIMA DI FORATURA**  
**DRILLING FORM**

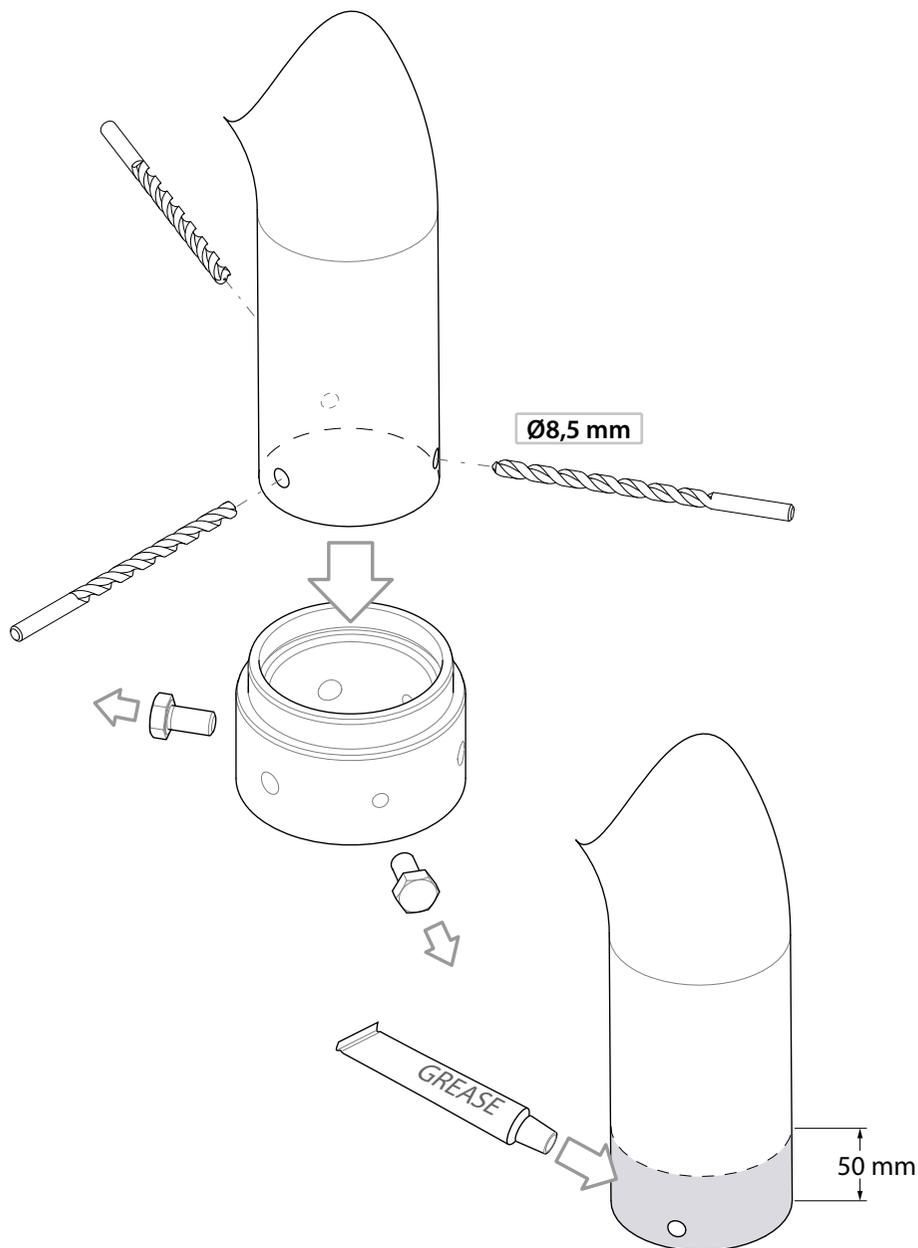


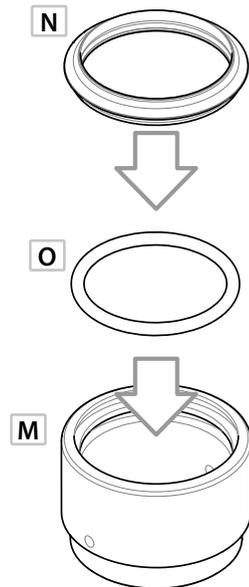
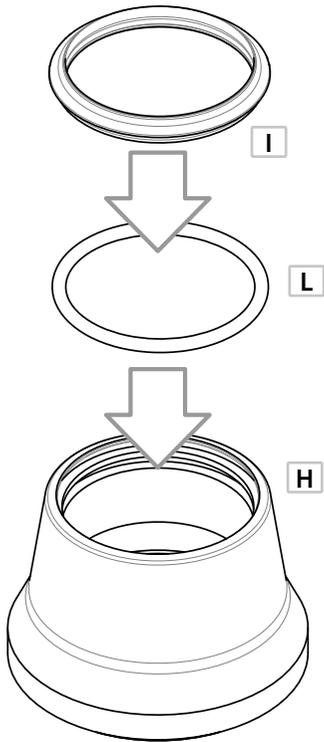
MONTAGGIO  
ASSEMBLY

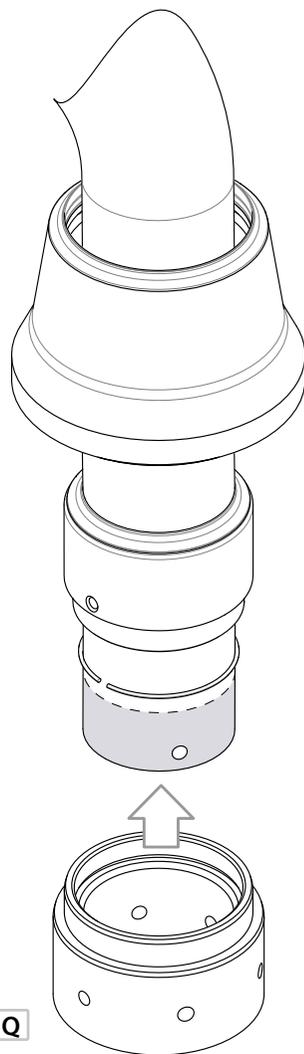
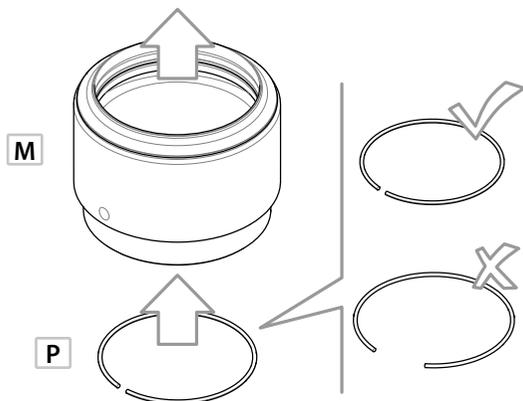
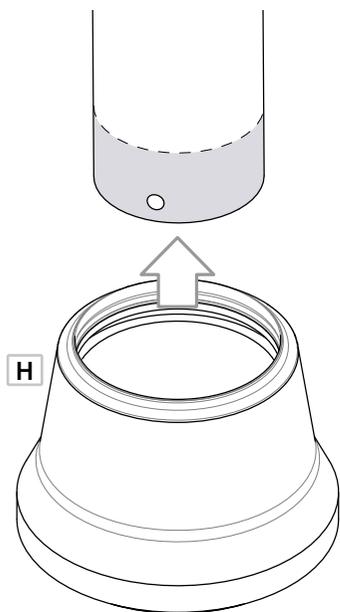
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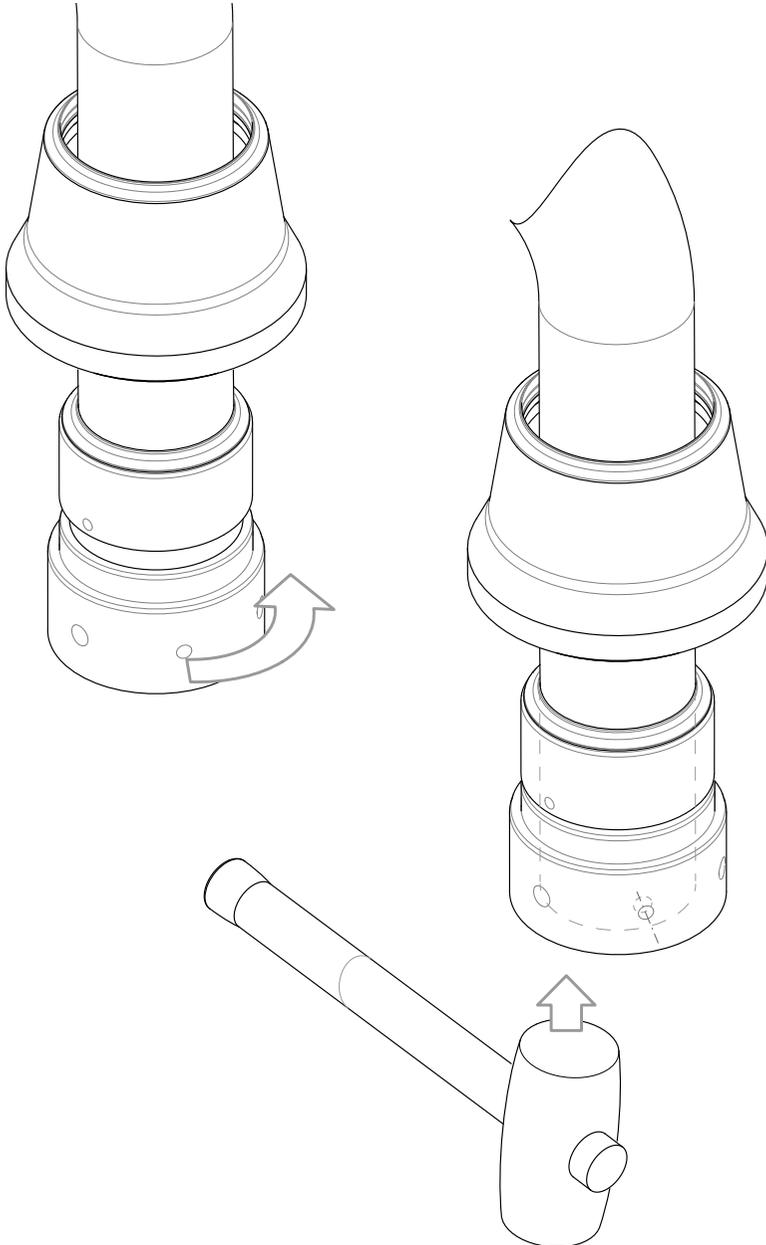


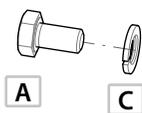
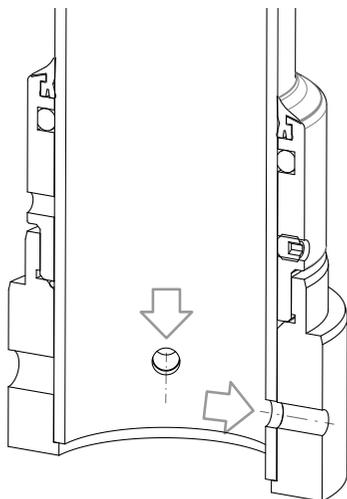




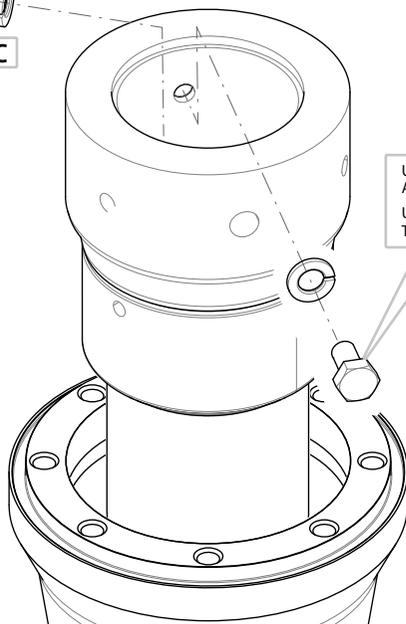




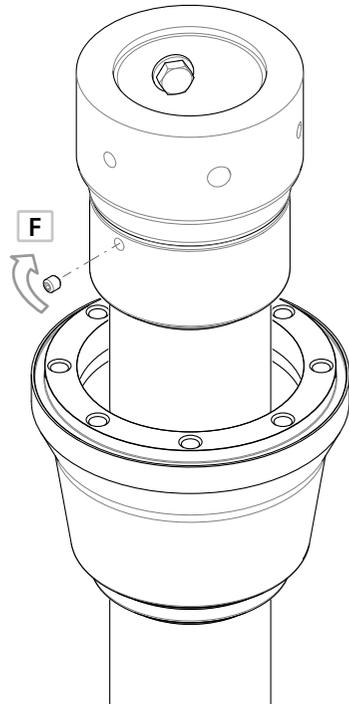
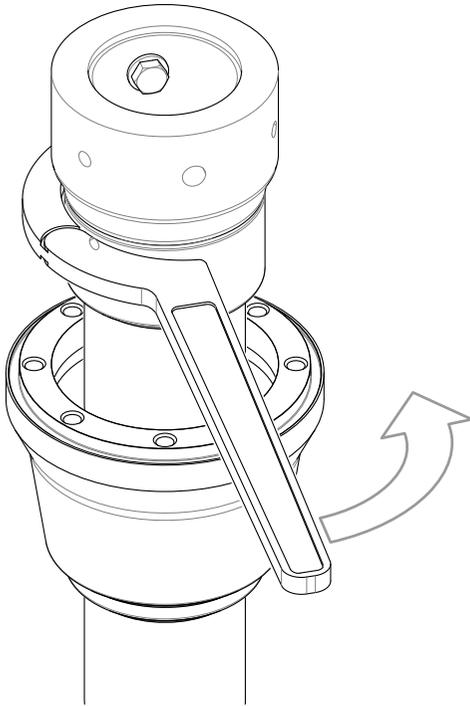




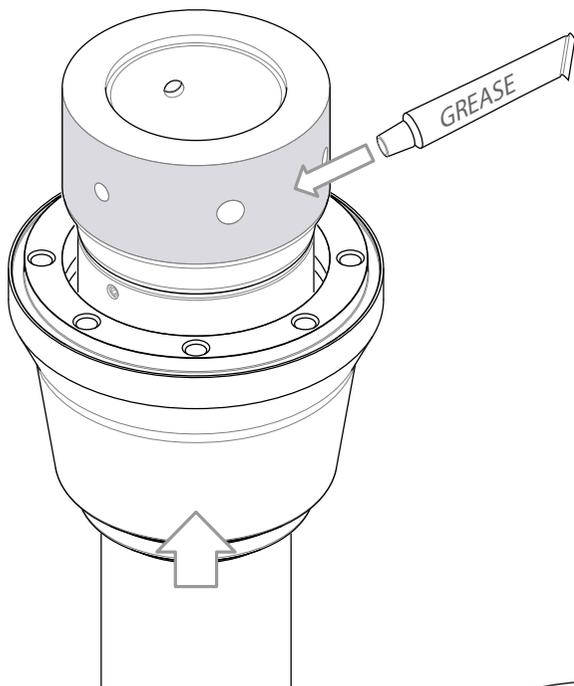
! COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
16 Nm



UTILIZZARE UN FRENAFILETTI  
A MEDIA TENUTA  
USE A MEDIUM STRENGTH  
THREAD LOCKER !

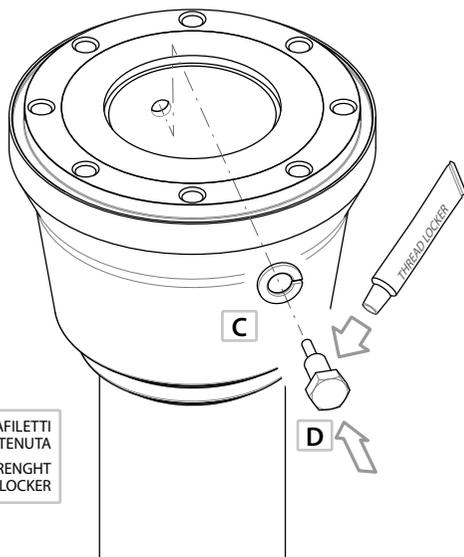


 COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
8 Nm



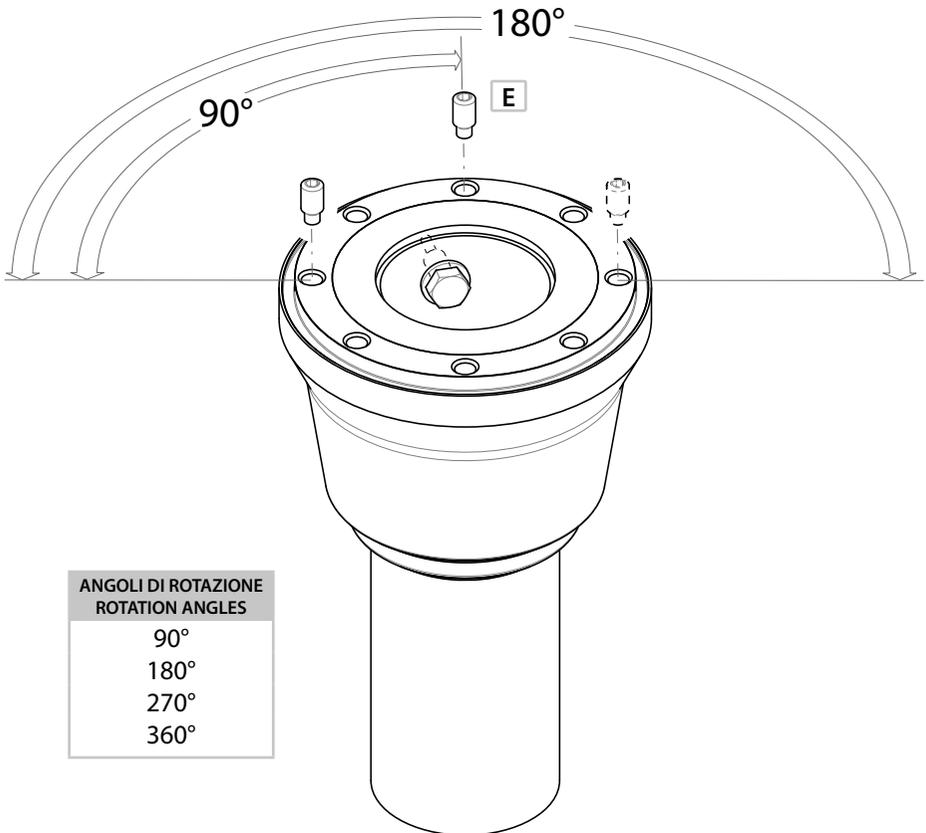
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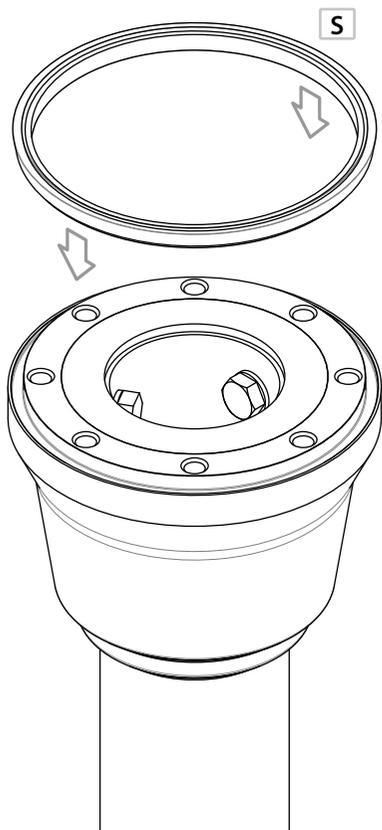
! UTILIZZARE UN FRENAFILETTI  
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USE A MEDIUM STRENGHT  
THREAD LOCKER



**REGOLAZIONE ROTAZIONE**  
**ROTATION ADJUSTMENT**

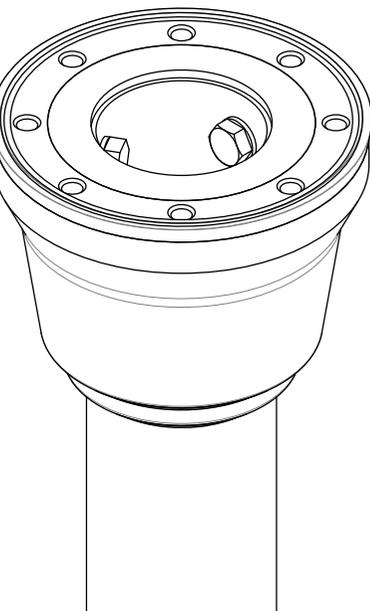
 COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
16 Nm





NB: INSERIRE LA GUARNIZIONE  
FACENDOLA INCASTRARE  
PERFETTAMENTE NELLA SUA  
SEDE

MAKE SURE THAT THE GASKET  
IS PERFECTLY FITTED IN  
ITS SEAT



**MONTAGGIO FINALE**  
**FINAL ASSEMBLY**

